

<Suggested specification for AquaPLEX® storage tanks as manufactured by PVI Industries, LLC of Fort Worth, Texas>

SECTION 15514 - DOMESTIC WATER HEATERS

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

Drawings and general provisions of the Contract, including General and Supplementary Conditions and Divisions 1 Specification Sections, apply to this section.

1.2 SUMMARY

This section includes storage water heaters for potable water utilizing hot water as the energy source.

1.3 REFERENCES

- A. ASME Boiler and Pressure vessel code, section IV, Part HLW
- B. ASHRAE/IES 90.1-2010
- C. ISO 9001 Quality Management System
- D. NFPA 70- National Electric Code
- E. NSF/ANSI Standard 61- Drinking Water System Components
- F. ASTM G123 - 00(2005) “Standard Test Method for Evaluating Stress-Corrosion Cracking of Stainless Alloys with Different Nickel Content in Boiling Acidified Sodium Chloride Solution.”

1.4 SUBMITTALS

- A. Product Data: Include rated capacities; shipping, installed, and operating weights; furnished specialties and accessories for each model indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, required clearances, components, and size of each field connection
- C. Wiring Diagrams: Detail for wiring power signal, differentiate between manufacture- installed and field-installed wiring
- D. Field Test Reports: Indicate and interpret test reports for compliance with performance requirements. A copy will be furnished to the owner.
- E. Maintenance Data: Include in the maintenance manuals specified in Division 1. Include maintenance guide and wiring diagrams

1.5 REGULATORY REQUIREMENTS

- A. Conform to applicable code for internal wiring of factory wired equipment
- B. Conform to ASME Section IV. Part HLW for Water Heater construction.

1.6 QUALITY ASSURANCE

- A. Listing: The entire water heater will be listed ETL listed to a recognized commercial test standard for water heaters.
- B. ASME Compliance: Water heater shall bear the ASME HLW stamp and be National Board listed
- C. Water heater manufacturer shall be certified with ISO 9001 Quality Management System.

1.7 COORDINATION

Coordinate size and location of concrete bases

1.8 WARRANTY

- A. Storage Tank: 25-year coverage (15 years full, 10 years prorated) for manufacturing or material defects, leaks, the production of rusty water and or chloride stress corrosion cracking. Tank warranty does not require inspection and maintenance of anode rods.
- B. All other heater parts: 1 year
- C. The heater shall have a first year service policy, which shall cover labor and freight costs under certain conditions for warranty covered services.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Manufacturer shall be a company specializing in manufacturing the products specified in this section. The water heaters shall be manufactured by a company that has achieved certification to the ISO 9001 Quality Management System.
- B. Manufacturers: PVI is the basis of design. Acceptable manufacturers shall be subject to compliance with the requirements.

2.2 CONSTRUCTION

- A. The storage tank shall be ASME HLW stamped and National Board Registered for a maximum allowable working pressure of 150 psi and pressure tested at 1-1/2 times working pressure.

- B. All tank connections/ fittings shall be nonferrous. Tank design will include a manway sized access to the tank interior.
- C. The storage tank shall be an unlined pressure vessel constructed from phase-balanced austenitic and ferritic duplex steel with a chemical structure containing a minimum of 21% chromium to prevent corrosion and mill certified per ASTM A 923 Methods A to ensure that the product is free of detrimental chemical precipitation that affects corrosion resistance. The material selected shall be tested and certified to pass stress chloride cracking test protocols as defined in ISO 3651-2 and ASTM G123 - 00(2005) "Standard Test Method for Evaluating Stress-Corrosion Cracking of Stainless Alloys with Different Nickel Content in Boiling Acidified Sodium Chloride Solution."
- D. Waterside surfaces shall be welded internally utilizing joint designs to minimize volume of weld deposit and heat input. All heat affected zones (HAZ) shall be processed after welding to ensure the HAZ corrosion resistance is consistent with the mill condition base metal chemical composition. Weld procedures (amperage, volts, welding speed, filler metals and shielding gases) utilized shall result in a narrow range of austenite-ferrite microstructure content consistent with phase balanced objectives for welds, HAZ and the base metal.
- E. All internal and external tank surfaces shall undergo full immersion passivation and pickling processing to meet critical temperature, duration and chemical concentration controls required to complete corrosion resistance restoration of pressure vessel surfaces. Other passivation and pickling methods are not accepted. Immersion passivation and pickling certification documents are required and shall be provided with each product.
- F. Materials shall meet ASME Section II material requirements and be accepted by NSF 61 for municipal potable water systems. Storage tank materials shall contain more than 80% post-consumer recycled materials and be 100% recyclable.
- G. Water contacting tank surfaces will be non-porous and exhibit 0% water absorption.
- H. Lined or plated storage tanks will not be acceptable.
- I. The storage tank will not require anodes of any type and none will be used.

2.3 PERFORMANCE

- A. Water heater will meet the tank insulation requirements of ASHRAE 90.1-2010

2.4 WATER HEATER TRIM

- a. <OPTIONAL> ASME-rated temperature and pressure relief valve
- b. and options as selected on form PV 8066

PART 3 – EXECUTION

3.1 INSTALLATION

Install storage tank level and plumb in accordance with manufacturers written instructions and referenced standards.

3.2 FINISHING

The storage tank shall be completely factory packaged on a single skid, requiring only job site hookup to plumbing. The heater shall be insulated to ASHRAE 90.1-2010 requirements, jacketed with enameled steel panels, and mounted on heavy-duty channel skids. The heater shall fit properly in the space provided and installation shall conform to all local, state, and national codes.